

80-1103-00
Rev. 01.7

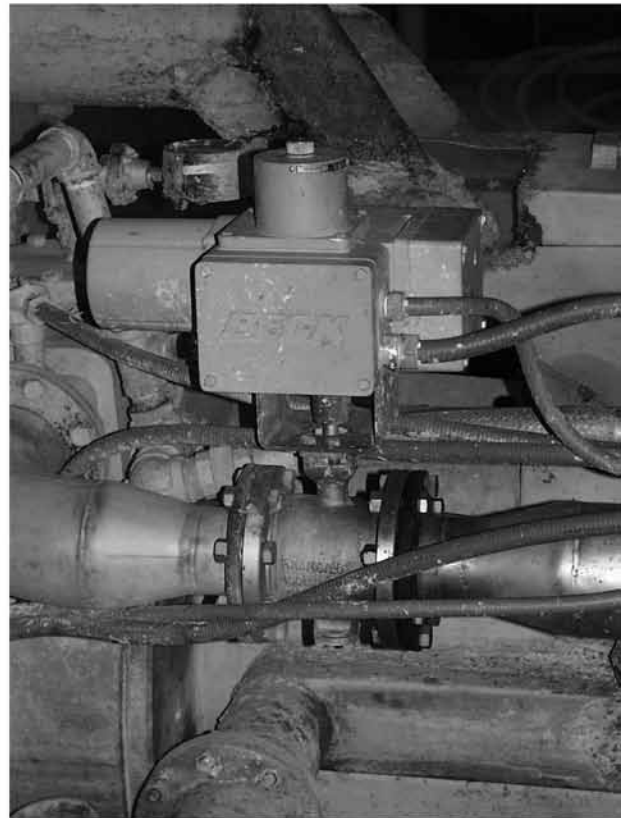
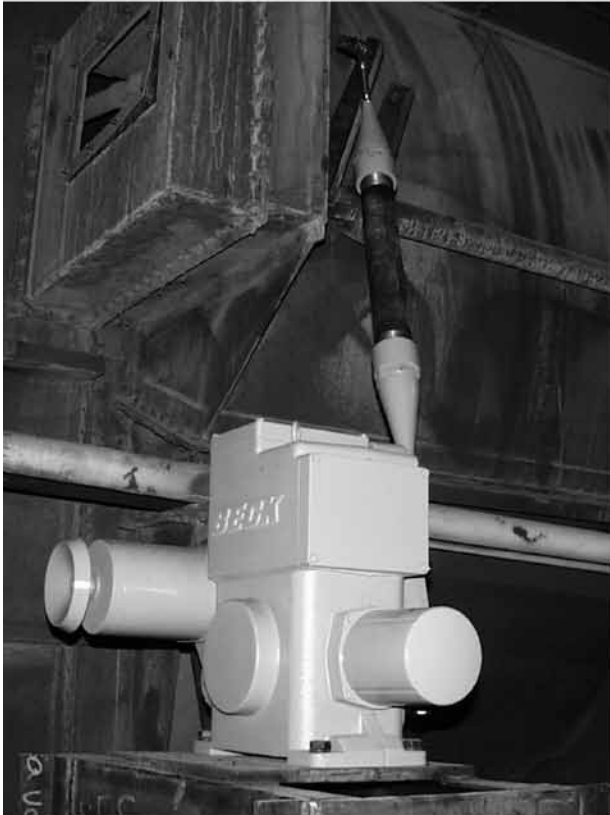
EXCERPT

TROUBLESHOOTING FLOW CHART

BECK®

**MODELS 11-1_9
11-2_9
11-3_9
11-4_9**

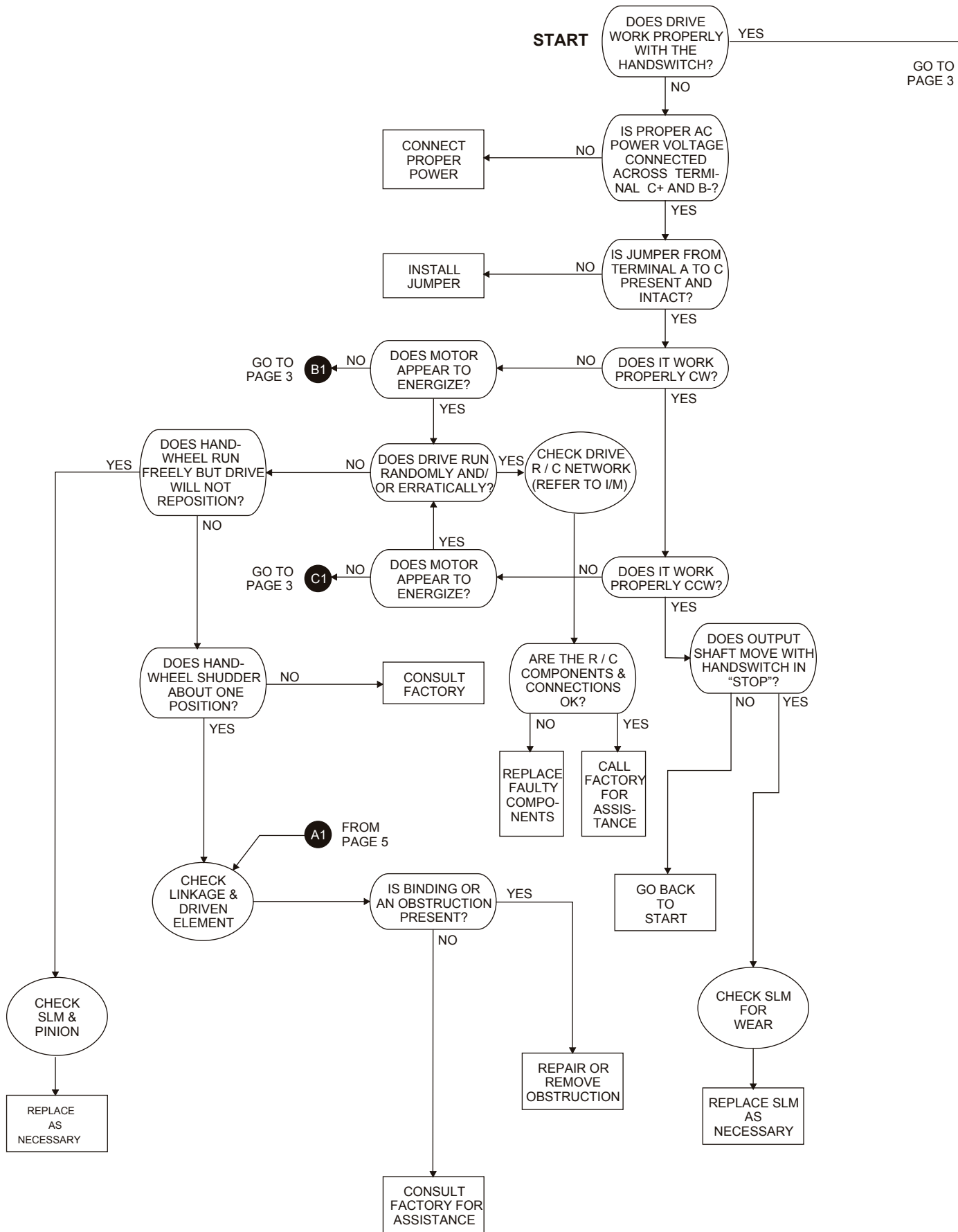
INSTRUCTION MANUAL



ELECTRIC ACTUATORS FOR INDUSTRIAL PROCESS CONTROL

DCM HART INTERFACE Maintenance - Troubleshooting

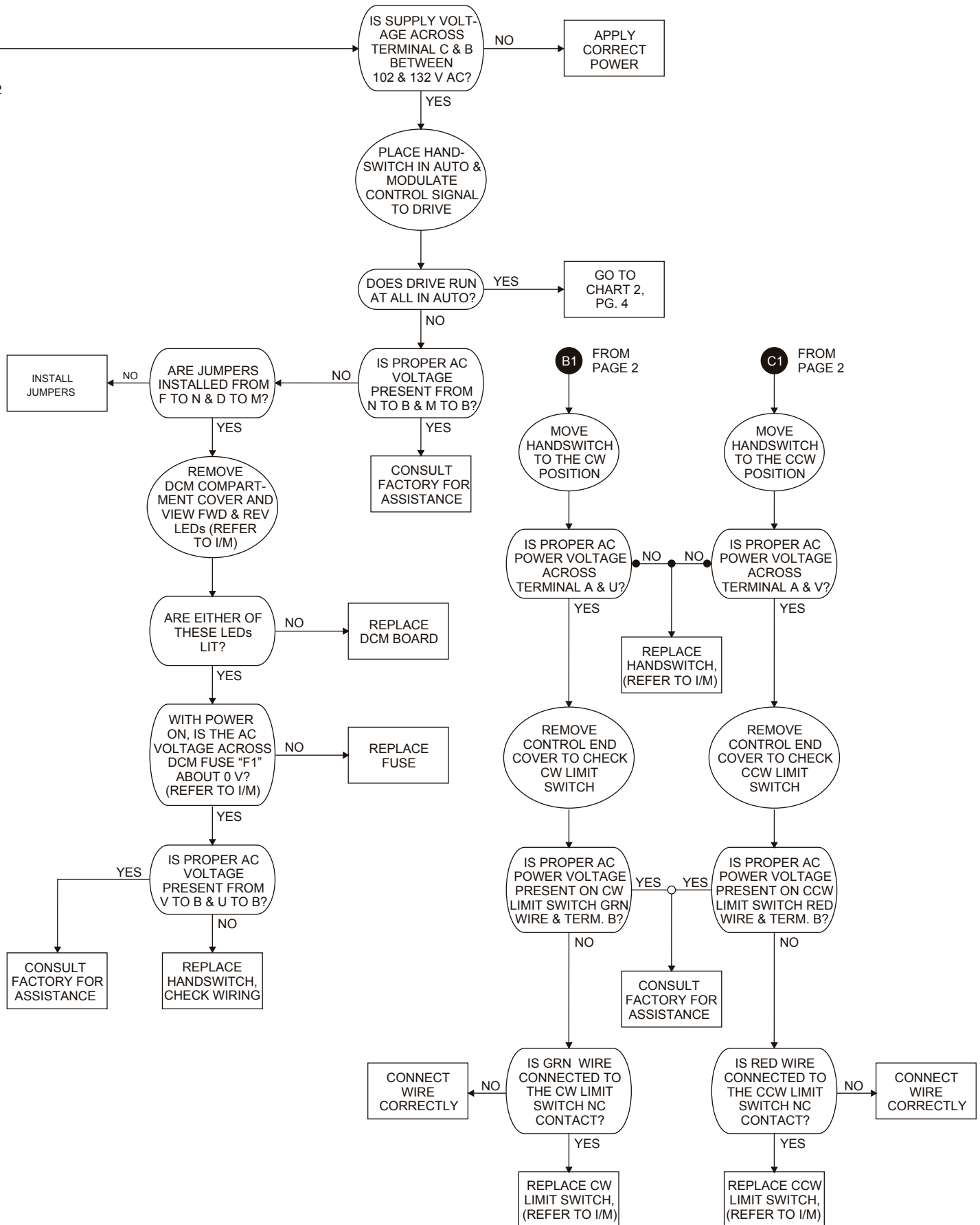
ELECTRO / MECHANICAL -- CHART 1



DCM HART INTERFACE Maintenance - Troubleshooting

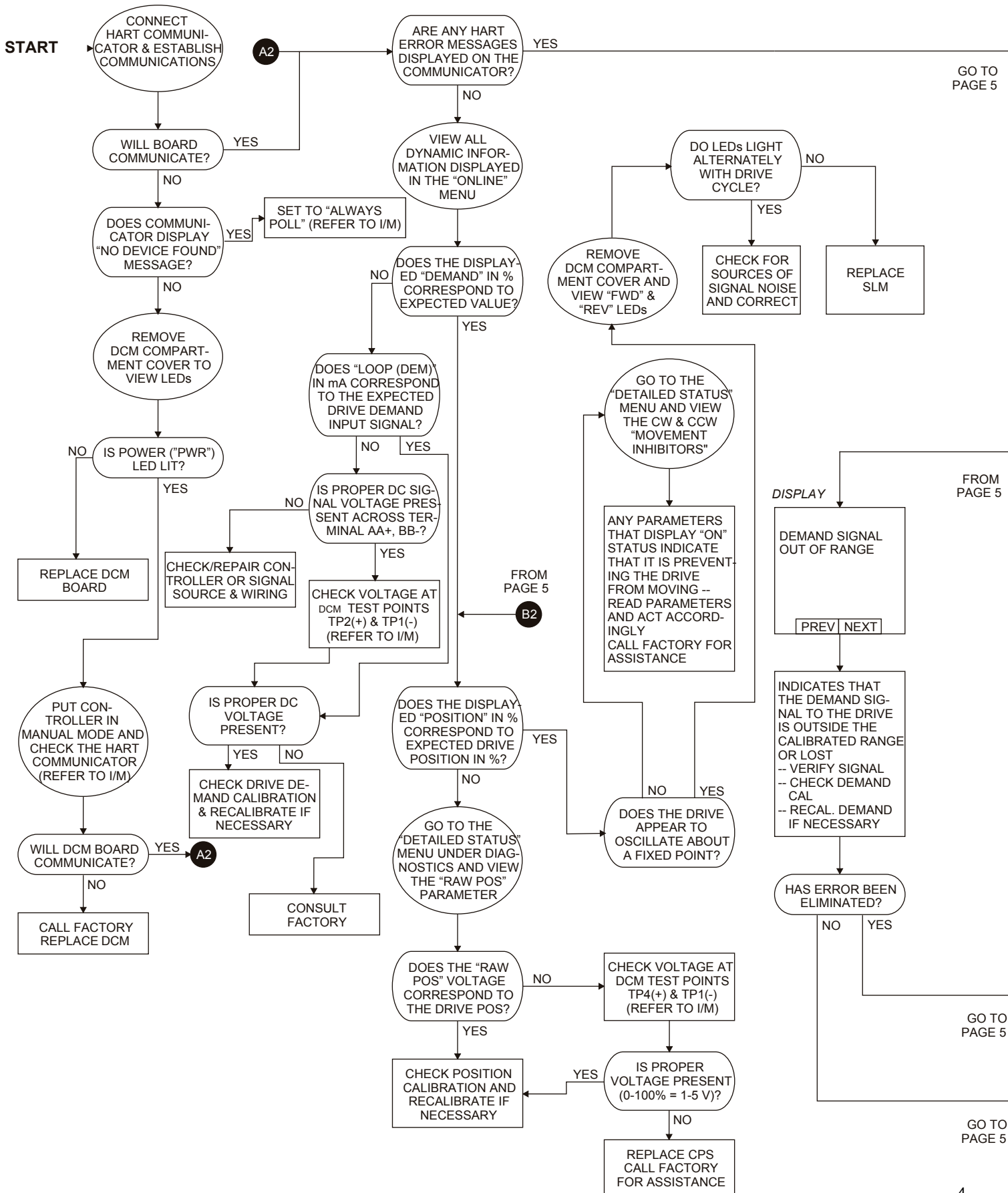
ELECTRO / MECHANICAL -- CHART 1

FROM PAGE 2



DCM HART INTERFACE Maintenance - Troubleshooting

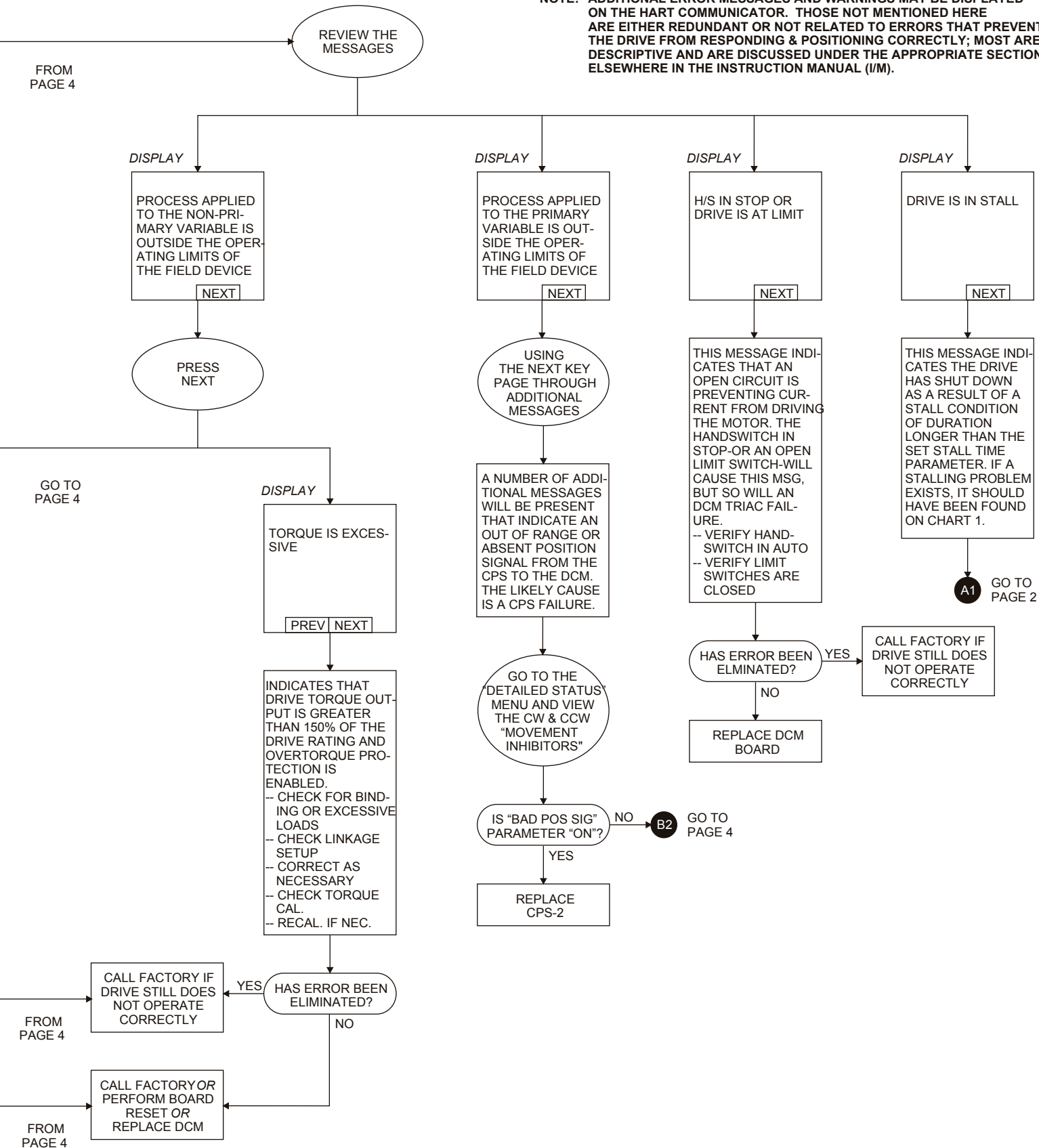
ELECTRONICS DIAGNOSTICS -- CHART 2



DCM HART INTERFACE Maintenance - Troubleshooting

ELECTRONICS DIAGNOSTICS -- CHART 2

NOTE: ADDITIONAL ERROR MESSAGES AND WARNINGS MAY BE DISPLAYED ON THE HART COMMUNICATOR. THOSE NOT MENTIONED HERE ARE EITHER REDUNDANT OR NOT RELATED TO ERRORS THAT PREVENT THE DRIVE FROM RESPONDING & POSITIONING CORRECTLY; MOST ARE DESCRIPTIVE AND ARE DISCUSSED UNDER THE APPROPRIATE SECTION ELSEWHERE IN THE INSTRUCTION MANUAL (I/M).



APPENDIX HART® Communication

