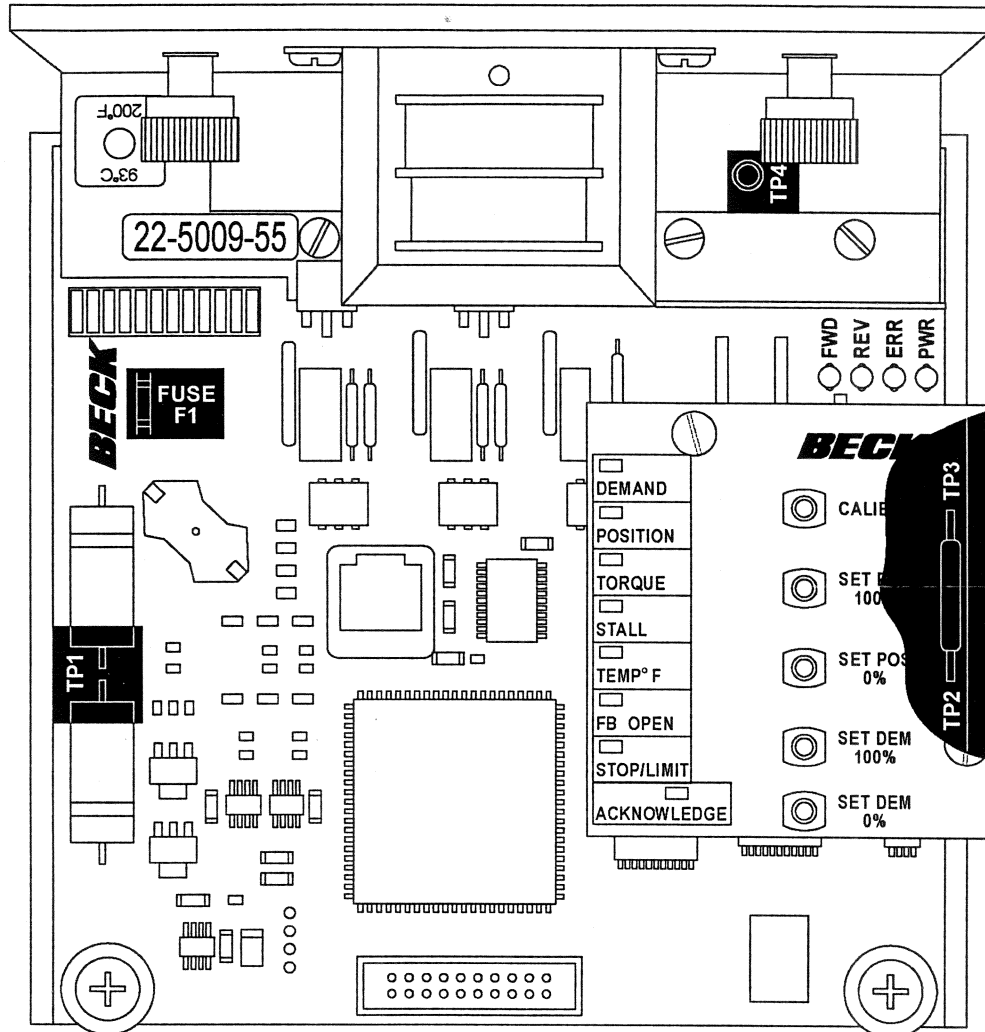




## DCM TEST POINTS



The DCM provides voltage test points allowing the verification of the demand signal and position signal at the DCM board.

Demand Signal is measured between TP2 (+) and TP3 (-). Typically, this will be 1–5 volts.

Position Signal is measured between TP4 (+) and TP1 (-). On control option 9 drives, the signal is 1–5 volts. On older drives in which a DCM is retrofitted, the signal is .455–2.575 volts.